

SECTION 075300

EPDM ROOFING

(Part of Work of Section 070002 - Roofing and Flashing, Filed Sub-Bid Required)

PART 1 - GENERAL

1.1 GENERAL PROVISIONS

- A. Attention is directed to the CONTRACT AND GENERAL CONDITIONS and all Sections within DIVISION 01 - GENERAL REQUIREMENTS which are hereby made a part of this Section of the Specifications.

1.2 DESCRIPTION OF WORK

- A. Work Included: Provide labor, materials and equipment necessary to complete the work of this Section, including but not limited to the following:
1. Adhered membrane roofing system.
 2. Cover board, adhered.
 3. Roof insulation, first layer mechanically fastened, subsequent layers adhered.
 4. Vapor retarder.
 5. Flashing for equipment mounted on roofing and roofing penetrations.
 6. Walkway pads.
- B. Sustainable Design Intent: Refer to Section 018113 - SUSTAINABLE DESIGN REQUIREMENTS.
- C. Items To Be Installed Only: Install the following items as furnished by the designated Sections:
1. Section 220001 - PLUMBING:
 - a. Roof drains.
 2. Section 230001 - HEATING, VENTILATING, AND AIR CONDITIONING:
 - a. Roof curbs for HVAC equipment.
- D. Related Work: The following items are not included in this Section and are specified under the designated Sections:
1. Section 061000 - ROUGH CARPENTRY for wood nailers, curbs, and blocking.
 2. Section 076200 - SHEET METAL FLASHING AND TRIM for metal roof penetration flashings, flashings, and counterflashings.
 3. Section 077000 - ROOF ACCESSORIES for roof hatches.
 4. Section 079200 - JOINT SEALANTS for sealants.
 5. Section 086200 - PLASTIC UNIT SKYLIGHTS.
 6. Division 22 - PLUMBING for roof drains.
 7. Division 23 - HEATING, VENTILATING, AND AIR CONDITIONING for roof curbs for HVAC equipment.

1.3 DEFINITIONS

- A. Roofing Terminology: Refer to ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" for definition of terms related to roofing work in this Section.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide installed roofing membrane and base flashings that remain watertight; do not permit the passage of water; and resist specified uplift pressures, thermally induced movement, and exposure to weather without failure.
 - 1. Accelerated Weathering: Roofing system shall withstand 2000 hours of exposure when tested according to ASTM G 152, ASTM G 154, or ASTM G 155.
 - 2. Impact Resistance: Roofing system shall resist impact damage when tested according to ASTM D 3746 or ASTM D 4272.
- B. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.
- C. Roofing System Design: Roofing system shall be designed to withstand loads indicated on Drawings, but not less than loads required by Code.
- D. FM Global Listing: Roofing, base flashings, and component materials shall comply with requirements in FM Global 4450 or FM Global 4470 as part of a roofing system, and shall be listed in FM Global's "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Global markings.
 - 1. Fire/Windstorm Classification: Class 1A-90.
 - 2. Hail-Resistance Rating: MH.
- E. R-Values: Comply with applicable local requirements, but not less than R-30 at roof.
- F. Flashings: Provide base flashings, perimeter flashings, detail flashings and component materials that comply with requirements and recommendations in FMG 1-49 Loss Prevention Data Sheet for Perimeter Flashings; FMG 1-29 Loss Prevention Data Sheet for Above Deck Roof Components; NRCA Roofing and Waterproofing Manual (Fifth Edition) for Construction Details and SMACNA Architectural Sheet Metal Manual (Seventh Edition) for Construction Details, as applicable.
- G. LEED Energy Performance: Provide roofing system with Solar Reflectance Index (SRI) not less than the following when calculated according to ASTM E 1980 based on testing identical products by a qualified testing agency:
 - 1. Low-sloped roof (less than or equal 2:12) - 82 minimum (initial): 64 (3-year aged).
- H. Exterior Fire-Test Exposure: ASTM E 108 or UL 790, Class A for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. LEED Submittals:
 - 1. Product test reports indicating that roof materials comply with Solar Reflectance Index requirement.
 - 2. Product Data for adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
 - 3. Laboratory Test Reports for adhesives and sealants used inside the weatherproofing system, documentation indicating that products comply with the testing and product requirements of the California Department of Public Health's (formerly, the California Department of Health Services') "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other Work.
 - 1. Base flashings and membrane terminations.
 - 2. Tapered insulation, including slopes.
 - 3. Insulation fastening patterns.
- D. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install roofing system.
- E. Qualification Data: For Installer and manufacturer.
- F. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
 - 1. Submit evidence of complying with performance requirements.
- G. Product Test Reports: For components of roofing system, tests performed by manufacturer and witnessed by a qualified testing agency.
- H. Inspection Report: Copy of roofing system manufacturer's inspection report of completed roofing installation.
- I. Maintenance Data: For roofing system to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain components for roofing system from or approved by roofing system manufacturer.
- B. Roofing Inspector: Owner may engage a full-time roofing inspector during installation of the deck, insulation assembly, membrane, flashing and other appurtenances, and when a survey of the roof and roof drains is conducted. Cooperate with Owner's roofing inspector and allow unlimited access to roofing during construction.
- C. Roofing Signage: At entry points to roof, provide signage-listing type of roofing system, manufacturer, date installed, and holder of the warranty.
- D. Preinstallation Conference: Conduct conference at Project site. Comply with requirements in Division 01. Review methods and procedures related to roofing system including, but not limited to, the following:

1. Meet with the Owner, Architect, Owner's insurer if applicable; testing and inspecting agency representative; roofing Installer; roofing system manufacturer's representative; deck Installer; and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials and place equipment in a manner to avoid permanent deflection of deck.

1.8 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.9 WARRANTY

- A. Roofing Contractor's Warranty: The roofing subcontractor shall supply Owner with a minimum two-year workmanship warranty for each roof. In the event any work related to the roofing, flashing, or metalwork is found to be defective within two years of substantial completion, the roofing contractor shall remove and replace such at no additional cost to the Owner. The roofing subcontractor's warranty obligation shall run directly to the Owner, and a copy the roofing signed warranty shall be sent to the roofing system's manufacturer.
 1. The duration of the Roofing Contractor's two-year warranty shall run concurrent with the roofing system's manufacturer's 20-year warranty.

- B. **Roofing Systems Manufacturer's Warranty:** The roofing manufacturer shall guarantee roof areas to be in a watertight condition, for a period of 20 years, from the date of final acceptance of the roofing system. The warranty shall be a 20-year no dollar limit (NDL), non-prorated total system labor and material warranty, for wind speed as required by Code or as indicated on the Drawings. Total system warranty shall include all roofing materials, related components and accessories including, but not limited to the substrate board, vapor retarder, insulation board, cover board, roofing membrane, membrane flashings, fasteners, adhesives, metal roof copings, metal roof edges and termination metals and roof drain assemblies. The manufacturer shall repair defects in materials and workmanship as promptly after observation as weather and site conditions permit.

PART 2 - PRODUCTS

2.1 EPDM ROOFING MEMBRANE

- A. **EPDM Roofing Membrane:** ASTM D 4637, Type I, nonreinforced uniform, flexible sheet made from EPDM, and as follows:
1. **Available Products:** Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Carlisle SynTec Incorporated.
 - b. Firestone Building Products Company.
 - c. Johns Manville International, Inc.
 - d. Versico Inc.
 2. **Thickness:** 60 mils nominal.
 3. **Exposed Face Color:** White.

2.2 AUXILIARY MATERIALS

- A. **General:** Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with membrane roofing.
1. Liquid-type auxiliary materials shall meet VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content:
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.
 - d. Fiberglass Adhesives: 80 g/L.
 - e. Single-Ply Roof Membrane Adhesives: 250 g/L.
 - f. Single-Ply Roof Membrane Sealants: 450 g/L.
 - g. Nonmembrane Roof Sealants: 300 g/L.
 - h. Sealant Primers for Nonporous Substrates: 250 g/L.
 - i. Sealant Primers for Porous Substrates: 775 g/L.
 - j. Other Adhesives and Sealants: 250 g/L.
 3. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the testing and product requirements of the California Department of Public Health's (formerly, the California Department of Health Services') "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using

Environmental Chambers."

- B. Sheet Flashing: 60-mil-thick EPDM, partially cured or cured, according to application.
- C. Bonding Adhesive: Manufacturer's standard bonding adhesive.
- D. Seaming Material: Manufacturer's standard synthetic-rubber polymer primer and 3-inch- wide minimum with cover strip or 6-inch-wide, butyl splice tape with release film.
- E. Lap Sealant: Manufacturer's standard single-component sealant, color to match roofing membrane.
- F. Water Cutoff Mastic: Manufacturer's standard butyl mastic sealant.
- G. Metal Termination Bars: Manufacturer's standard predrilled stainless-steel or aluminum bars, approximately 1 by 1/8 inch thick; with anchors.
- H. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening membrane to substrate, and acceptable to membrane roofing system manufacturer.
- I. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, in-seam sealants, termination reglets, cover strips, and other accessories.

2.3 VAPOR RETARDER

- A. Reinforced Fire-Retardant Vapor Retarder: :
 - 1. Reef Industries, Inc., Griffolyn TX-1200FR 3-ply polyethylene and non-woven cord grid, Basis of Design.
 - a. Include prefabricated Griffolyn pipe boots, mastic-type Griffolyn Fab Tape at seams, and self-adhesive Griff-Tape at punctures.
 - 2. ISI Building Products, Viper VAPORCHECK, 16-mil.
 - 3. Stego Industries LLC, Stego Wrap.

2.4 ROOF INSULATION

- A. General: Provide preformed roof insulation boards that comply with requirements and referenced standards, selected from manufacturer's standard sizes and of thicknesses indicated.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, felt or glass-fiber mat facer on both major surfaces.
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Carlisle SynTec Incorporated.
 - b. Firestone Building Products Company.
 - c. Johns Manville International Inc.
 - d. Versico, Inc.
- C. Tapered Insulation: Provide factory-tapered insulation boards fabricated to slope of 1/4 inch per

12 inches unless otherwise indicated.

- D. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.5 INSULATION ACCESSORIES

- A. General: Furnish roof insulation accessories recommended by insulation manufacturer for intended use and compatible with membrane roofing.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening roof insulation to substrate, and acceptable to roofing system manufacturer.
- C. Cold Fluid-Applied Adhesive: Manufacturer's standard cold fluid-applied adhesive formulated to adhere roof insulation to substrate.
 - 1. Cover Board Adhesive: Manufacturer's cold fluid-applied adhesive formulated to adhere cover board to insulation substrate.
- D. Cover Board: Provide the following, as required by roofing manufacturer to comply with performance requirements and provide specified warranty.
 - 1. Cover Board: ASTM C 1278/C 1278M, high density polyisocyanurate board (100 psi), 1/2 inch thick.

2.6 WALKWAYS

- A. Flexible Walkways: Factory-formed, nonporous, heavy-duty, solid-rubber, slip-resisting, surface-textured walkway pads or rolls approximately 3/16 inch thick, and acceptable to membrane roofing system manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with the following requirements and other conditions affecting performance of roofing system:
 - 1. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
 - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 3. Verify that surface plane flatness and fastening of steel roof deck comply with requirements in Section 053100 - STEEL DECKING.
 - 4. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
 - 5. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 - 6. Verify that concrete curing compounds that will impair adhesion of roofing components to roof deck have been removed.
 - 7. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.

3.3 SUBSTRATE BOARD INSTALLATION

- A. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.
 - 1. Fasten substrate board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to roofing system manufacturers' written instructions and as required to comply with performance requirements.
 - 2. Fasten substrate board to top flanges of steel deck according to recommendations in FM Global Loss Prevention Data Sheet 1-29 for specified Windstorm Resistance Classification.

3.4 VAPOR-RETARDER INSTALLATION

- A. Self-Adhering Sheet Vapor Retarder: Prime substrate if required by manufacturer. Install self-adhering sheet vapor retarder over area to receive vapor retarder, side, and end lapping each sheet a minimum of 3-1/2 inches and 6 inches, respectively. Seal laps by rolling.
- B. Vapor Retarder: Loosely lay polyethylene-film vapor retarder over area to receive vapor retarder, side, and end lapping each sheet a minimum of 2 inches and 6 inches, respectively. Continuously seal side and end laps with tape.
- C. Completely seal vapor retarder at side laps, end laps, terminations, obstructions, and penetrations to prevent air movement into roofing system.

3.5 INSULATION AND COVERBOARD INSTALLATION

- A. Coordinate installing membrane roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with membrane roofing system manufacturer's written instructions for installing roof insulation.
- C. Install tapered insulation under area of roofing to conform to slopes indicated.
- D. Install one or more layers of insulation under area of roofing to achieve required thickness. Install 2 or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches in each direction.
- E. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.

- F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch with insulation.
 - 1. Cut and fit insulation within 1/4 inch of nailers, projections, and penetrations.
- G. Mechanically Fastened Insulation: Install each layer of insulation and secure to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 - 1. Fasten insulation to resist uplift pressure at corners, perimeter, and field of roof.
 - 2. Fasten insulation according to requirements in FMG's "Approval Guide" for specified Windstorm Resistance Classification.
 - 3. For insulation applied in multiple layers, loose-lay first layer and mechanically fasten top layer.
- H. Mechanically Fastened Cover Boards: Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together and mechanically fasten to roof deck.
 - 1. Mechanically fasten cover boards, unless otherwise indicated.
 - 2. Fasten insulation to resist uplift pressure at corners, perimeter, and field of roof.
 - 3. Fasten insulation according to requirements in FMG's "Approval Guide" for specified Windstorm Resistance Classification.

3.6 ADHERED ROOFING MEMBRANE INSTALLATION

- A. Install roofing membrane over area to receive roofing according to membrane roofing system manufacturer's written instructions. Unroll roofing membrane and allow to relax before installing.
- B. Start installation of roofing membrane in presence of membrane roofing system manufacturer's technical personnel.
- C. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Bonding Adhesive: Apply bonding adhesive to substrate and underside of roofing membrane at rate required by manufacturer and allow to partially dry before installing roofing membrane. Do not apply bonding adhesive to splice area of roofing membrane.
- E. Mechanically or adhesively fasten roofing membrane securely at terminations, penetrations, and perimeter of roofing.
- F. Apply roofing membrane with side laps shingled with slope of roof deck where possible.
- G. Tape Seam Installation: Clean and prime both faces of splice areas, apply splice tape, and firmly roll side and end laps of overlapping roofing membranes according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of roofing membrane terminations.
- H. Repair tears, voids, and lapped seams in roofing that does not meet requirements.
- I. Spread sealant or mastic bed over deck drain flange at deck drains and securely seal roofing

membrane in place with clamping ring.

- J. Apply epichlorohydrin sheet over roofing membrane at locations indicated.

3.7 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to membrane roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean splice areas, apply splicing cement, and firmly roll side and end laps of overlapping sheets to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing terminations.
- E. Terminate and seal top of sheet flashings.

3.8 WALKWAY INSTALLATION

- A. Flexible Walkways: Install walkway products in locations indicated. Adhere walkway products to substrate with compatible adhesive according to roofing system manufacturer's written instructions.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform roof tests and inspections and to prepare test reports.
- B. Manufacturer's Technical Representative: Engage a qualified manufacturer's technical representative to perform roof tests and inspections and to prepare test reports.
- C. Final Roof Inspection: Engage roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.
 - 1. Notify Architect and the Owner 48 hours in advance of date and time of inspection.
- D. Repair or remove and replace components of membrane roofing system where test results or inspections indicate that they do not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.10 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and the Owner.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with

requirements, repair substrates, and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.

- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION